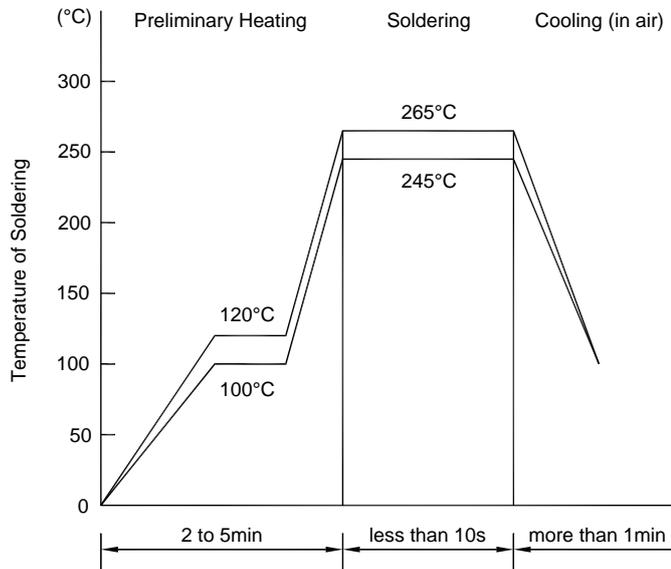
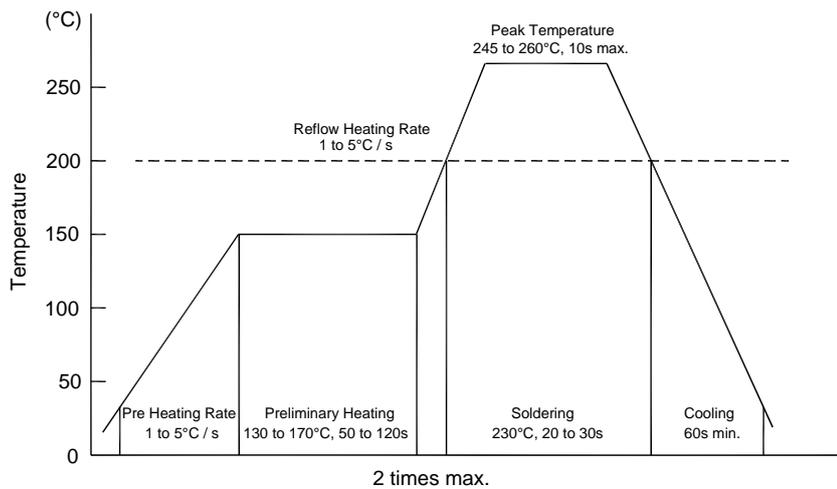


# Condition of Soldering for Transistor & Diode

## • Recommended condition of flow soldering



## • Recommended condition of reflow soldering



Recommended peak temperature is over 245 °C. If peak temperature is below 245 °C, you may adjust the following parameters; time length of peak temperature (longer), time length of soldering (longer), thickness of solder paste (thicker)

## • Condition of hand soldering

Temperature: 370 °C

Time: 3s max.

Times: one time

## • Remark: Lead free solder paste (96.5Sn/3.0Ag/0.5Cu)